

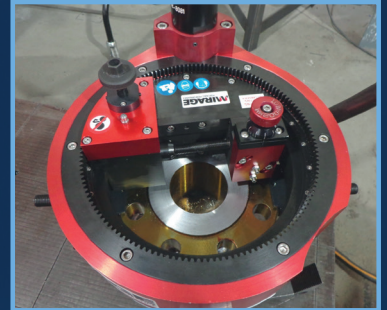


MM200e External Mount Flange Facing Machine

An externally mounted, lightweight and robust flange facing machine using fixed gears to produce continuous groove gramophone finishes to ASME Standard. For flange facing and counter-boring operations.

Features and Benefits

- ✓ Lightweight, precision construction
- ✓ Geared continuous groove facing feeds for a gramophone finish (ASME Standard)
- ✓ Optional lead screws available for alternative finish options
- ✓ Quick set integrated clamping jaws
- ✓ Optional 90 degree motor mount available for low clearance situations
- ✓ Swivel tool post



Included as standard with machine

- ✓ Toolkit including tools and inserts
- ✓ Air filter lubricator
- ✓ 1 lead screw
- ✓ Hose connection
- ✓ All required mounting clamps
- ✓ Storage / shipping box
- ✓ CE certificate
- ✓ Packing list and manual



Technical Information

Specification

Model		MM3000i
Min Facing Diameter	mm	0
	Inch	0
Max Facing Diameter (with supplied tooling)	mm	203
	Inch	8
Clamping Range	mm	90 - 205
	Inch	3.5 - 8
Tool Post Stroke (Down Feed)	mm	0 - 25
	Inch	0 - 1
RPM (max)		80
Standard drive type		Air
Hydraulic option available?		Yes
Number of feed settings (standard)		1
Output	kw	0.82
	hp	1.1
Air supply needed @ 90 psi	m³/min	1.42
	cfm	50

Facing feed rates & Grooves per inch

Direction	mm/rev	Inches/rev	grooves/inch
1.75 pitch feed screw*	0.484	0.019	54
1.0 pitch feed screw**	0.290	0.011	92
1.25 pitch feed screw**	0.370	0.014	73

*standard **optional

Machine Weight

	Kg	lbs
Weight	23	51

Dimensions

	Shipping Info							
	Length		Width		Height		Weight	
	cm	Inch	cm	Inch	cm	Inch	Kg	lbs
1 Box	84	33	203	80	137	54	41	90.4

PLEASE NOTE: Figures provided are for guidance only, please refer to individual tool charts. All data is given in good faith and without acceptance of responsibility on the part of HTL.

GLOBAL EXCELLENCE IN CONTROLLED BOLTING



HTL Australasia Pty Ltd
466 Victoria Road
Malaga, WA 6090
Western Australia

Telephone: +61 (0) 8 9249 3980
Email: info@htl-australasia.com
Visit: www.htl-australasia.com

